



3th Generation KQDP/KQDQ Series Multi-stage Pump



High efficiency, Energy saving

The pump has excellent performance and high efficiency, the efficiency index reaches the international advanced level, and the energy efficiency index reaches MEI 0.7, which is far higher than the national energy saving standard and has passed the national pump energy saving certification.



Corrosion resistance, Long life

A new industrial and hydraulic design method is adopted and the finite element strength analysis is carried out. The stainless steel castings are formed by silicon melt precision casting with high dimensional precision. Cast iron parts are made of sand and coated with electrophoretic paint.



Beautiful outlook

The shell is made of stainless steel plate, the outer surface is polished, clean and beautiful, with modern flavor.



Environmental protection

Parts made of stainless steel plate, green environmental protection, will not cause secondary pollution of water, in line with the requirements of health standards.

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Product profile

The third-generation KQDP/KQDQ light vertical multi-stage centrifugal pump is based on the concept of energy saving, environmental protection, safety and reliability, adopting a new industrial and hydraulic design method, and the latest independent research and development of a new generation of products. The product is suitable for different temperature, flow and pressure ranges. It can transport various media from tap water to industrial liquid. It is widely used in water supply, industrial pressurization, industrial liquid transportation, heating supply, irrigation and water treatment, The KQDQ can also be used in the fields of beverages, medicine and etc.. KQDP is suitable for non-corrosive liquids and KQDQ is suitable for mildly corrosive liquids.

This product complies with GB/T 5657-2013 "Technical Conditions for Centrifugal Pumps (III)".

Product feature



High efficiency, energy saving, green and environmental protection: the efficiency index has reached the international leading level, and the energy efficiency index has reached $MEI \geq 0.7$.



Compact, safe and reliable: under the same flow head parameters, the pump has lower height, less vibration, lower noise, smaller footprint and lighter weight.



Durable and easy to repair: It adopts special configuration of cartridge mechanical seal to ensure smooth operation and no leakage in slight vibration and impact environment. At the same time, the machine seal position is designed with sufficient disassembly and assembly space, and the maintenance is convenient. When the machine seal is replaced, there is no need to disassemble the pump.

Typical application



Water supply: secondary water supply for high-rise buildings, filtration, transportation, supercharged water

Industrial pressure: cleaning system, process water system, high pressure flushing system, fire fighting system

Industrial liquid transport: boiler feed water, condensing system, machine tool components

Heating supply: air conditioning system

Irrigation: farmland irrigation, sprinkler irrigation, drip irrigation

Water treatment: swimming pool, distillation system, etc.

Working conditions



Liquid: Clean, thin, non-flammable, explosive and free of particles and fibers or liquids with physicochemical properties similar to water

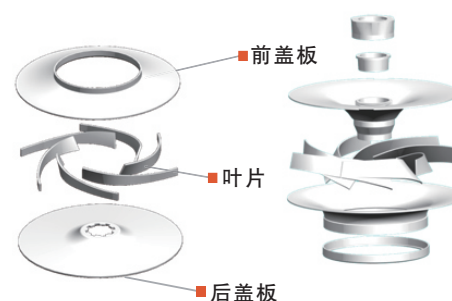
Liquid temperature: $-20\text{ }^{\circ}\text{C}$ to $+105\text{ }^{\circ}\text{C}$

Ambient temperature: max. $+40\text{ }^{\circ}\text{C}$

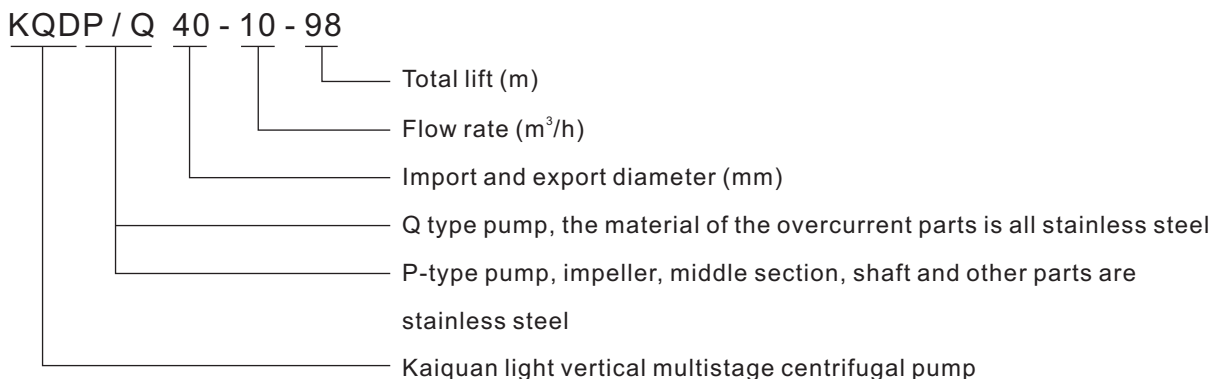
Altitude: height less than 1000m

Maximum operating pressure: KQDP, KQDQ type suction pressure + pump maximum pressure $\leq 2.5\text{Mpa}$ and inlet pressure $\leq 1.0\text{Mpa}$

Note: Please consult the technical department of the company if the temperature is higher than $70\text{ }^{\circ}\text{C}$ or other special conditions.



Specification



Motor

Fully enclosed self-cooling squirrel-cage high-efficiency three-phase asynchronous motor, which is 2%~10% more efficient than ordinary motors. Motor bearings are equipped with SKF or NSK bearings.

Standard voltage: 3×380-415V Frequency: 50Hz

Protection level: Ip55

Insulation class: F

Installation form: B14 or V1

Note: Outdoor type, plateau type, explosion-proof motor, thermal protection and other special motor, the order will be explained separately

The matching motor is the national standard energy efficiency level 2 or 3, and is configured according to customer requirements.

Suction and ischarge flange

The KQDP32 and 40 are equipped with an oval flange as standard. The factory is equipped with a pair of cast iron elliptical flanges (thread joints) and optional round flange connection.

KQDQ32 comes standard with external pipe thread connection, optional bayonet type and flange connection.

The KQDQ40 comes standard with a round flange and an optional bayonet coupling.

KQDP/Q50 and 65 are equipped with round flanges, of which KQDQ50 can be connected by bayonet.

Special note: 1. Elliptical flange connection withstand voltage rating of 1.6Mpa and below, greater than 1.6Mpa, please use round flange connection;

2. All standard flanges are designed according to GB/T17241.6-2008, and the pressure rating is PN 2.5 Mpa;

3. Paired flanges and pipe clamps for pipe connection, which must be ordered separately.

Maximum suction height

When using the user, the influence of various factors on the use should be considered. The maximum suction height H should be lower than the calculated value (negative value is reversed). Otherwise, the pump will not work properly.

$$H = P_b \times 10.2 - NPSH - H_f - H_v - H_s$$

P_b = local atmospheric pressure bar (sea level 1 bar) In a closed system, P_b is the system pressure bar

$NPSH$ = NPSH m H_f = inlet line loss m

H_v = liquid saturated vapor pressure m H_s = safety margin ≥ 0.5 m

Example: Assume atmospheric pressure $P_b = 1$ bar, pump NPSH $NPSH = 2$ m, suction line loss $H_f = 2.2$ m

(1) When the liquid temperature is 20 °C, the saturated vapor pressure $H_v = 0.23$ m

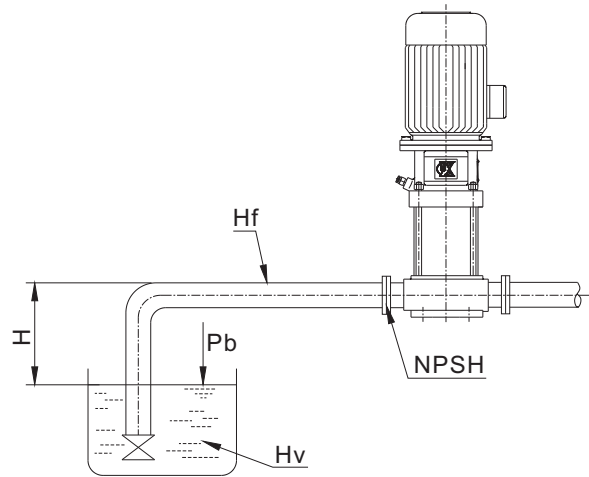
$$H = 1 \times 10.2 - 2 - 2.2 - 0.23 - 0.5 = 5.27 \text{ m (the larger the positive value, the less likely it is to cavitation)}$$

(2) When the liquid temperature is 85 °C, the saturated vapor pressure $H_v = 5.89$ m

$$H = 1 \times 10.2 - 2 - 2.2 - 5.89 - 0.5 = -0.39 \text{ m (negative value means the pump needs to be poured, the inlet is pressurized)}$$

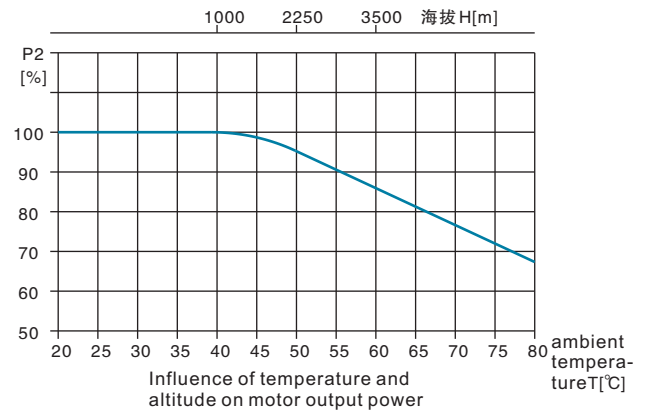
The temperature of the liquid delivered by the pump is inconsistent. When the other conditions of use of the pump are the same, the suction height is also different.

Water physical properties			
water temperature T/°C	Saturated vapor pressure Hv/m	Water temperature T/°C	saturated vapor pressure Hv/m
5	0.09	90	7.15
10	0.13	95	8.62
20	0.23	100	10.33
30	0.43	105	12.32
40	0.75	110	14.61
50	1.26	115	17.24
60	2.03	120	20.25
70	3.18	125	23.67
80	4.83	130	27.55
85	5.89	135	31.92



Maximum ambient temperature and altitude

When the pump is operated under ambient temperature higher than 40 °C or altitude more than 1000 m, the motor output power P2 will be reduced due to low air density and poor cooling effect. Therefore, the power of the pump with the motor needs to be increased (see the following figure for details).



Shaft seal

Mechanical seal: Cartridge-style maintenance-free mechanical seal for easy maintenance

Basic configuration: The rubber material is fluoro rubber, and the dynamic and static rings are made of hard alloy. The graphite is resistant to slight vibration and impact, which is more reliable.

Material

KQDQ type overcurrent parts are all 304, motor bracket is QT
 KQDP type impeller, middle section over-current part is 304, inlet and outlet section, bracket is HT

Water pump steering

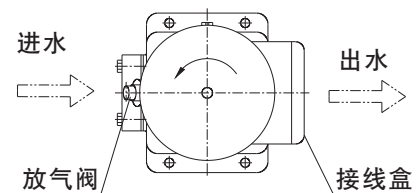
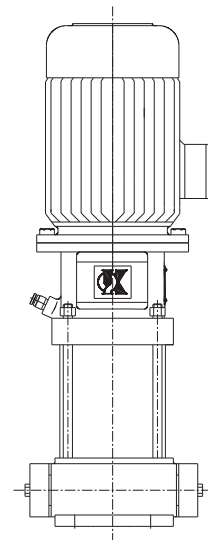
KQDP and KQDQ are rotated counterclockwise from the driver side (see the figure on the right)

Motor junction box

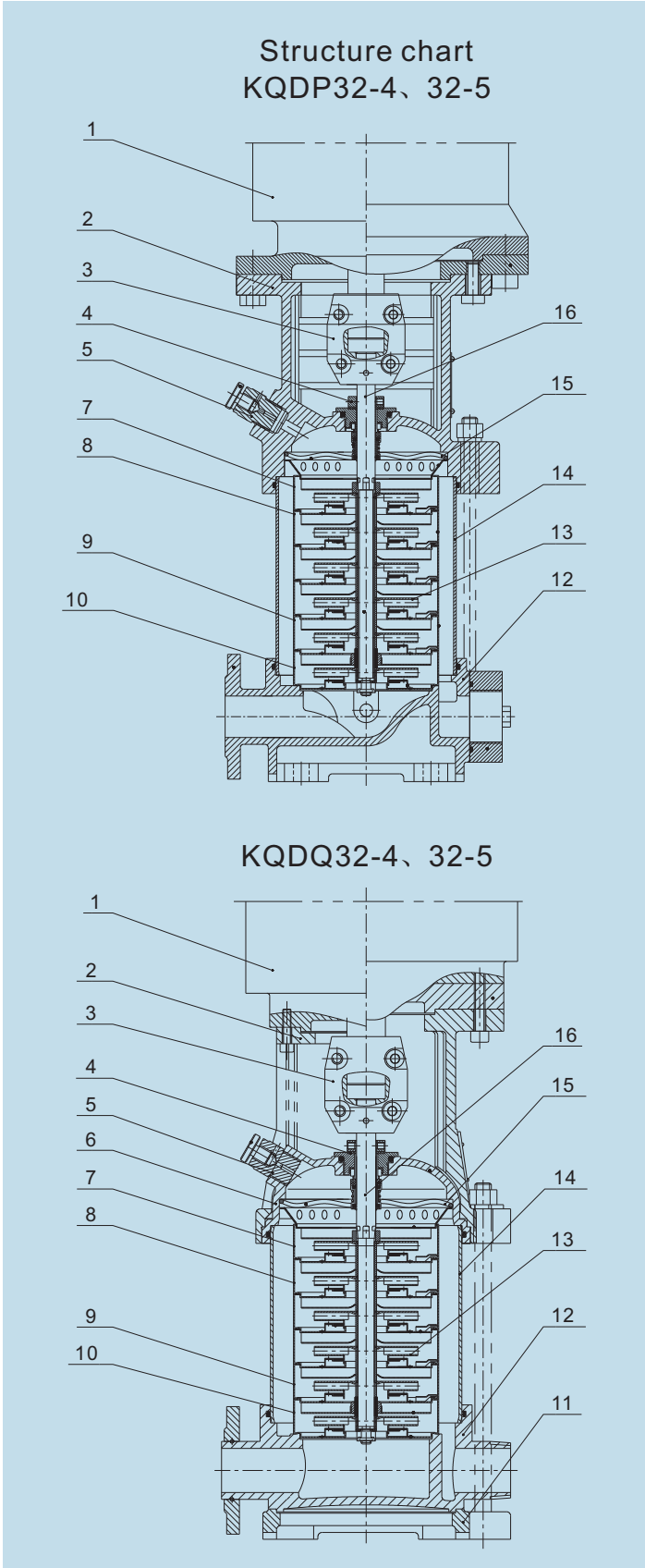
KQDP, KQDQ See from the motor end, the junction box is on the water outlet side

Remark: The installation position of the junction box can be replaced. If there is any demand, please indicate in the order information.

KQDP, KQDQ



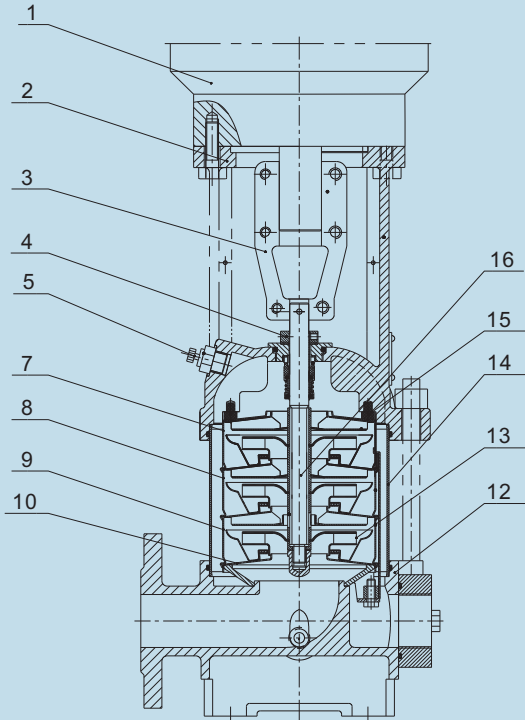
Structure chart



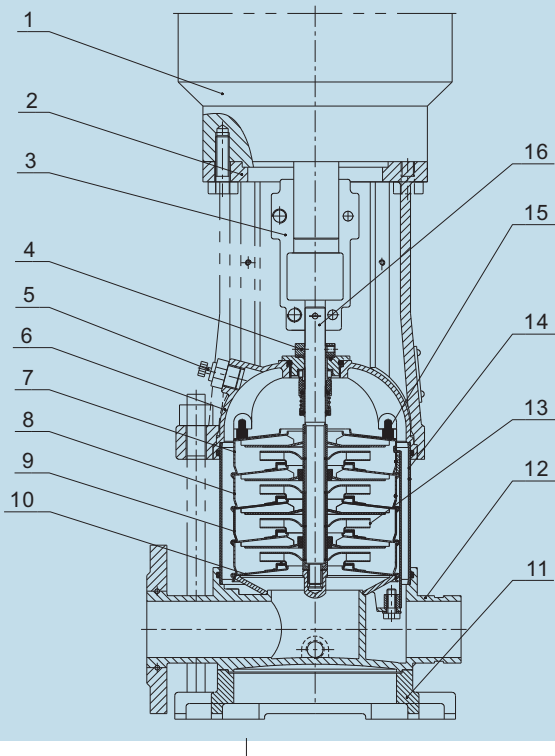
Materiallist
KQDP/Q32-4、32-5

No.	Name	Material	AISI/ASTM
1	Motor		
2	Support	Castiron	ASTM25B
3	Clamped coupling	Powder metallurgy	
4	Modular mechanical seals	SIC/C/FPM	
5	Deflation valve		
7	Discharge middle-stage	Stainless steel	A ISI304
8	Middle-stage	Stainless steel	A ISI304
9	Bearing middle-stage	Stainless steel	A ISI304
10	Inflow middle-stage	Stainless steel	A ISI304
13	Impeller	Stainless steel	A ISI304
14	Outer shell	Stainless steel	A ISI304
15	Elastic ring	Stainless steel	A ISI304
16	Shaft	Stainless steel	A ISI304
KQDP			
12	Inflow discharge stage	Cast iron	ASTM25B
KQDQ			
6	Pump cover	Stainless steel	A ISI304
11	Baseboard	Cast iron	ASTM25B
12	Inflow discharge stage	Stainless steel	A ISI304

Structure chart
KQDP40-8、40-10、50-12



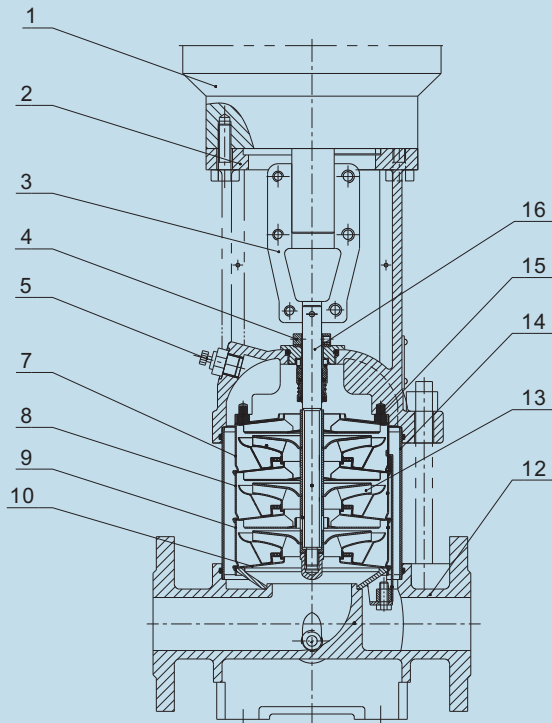
KQDQ40-8、40-10、50-12



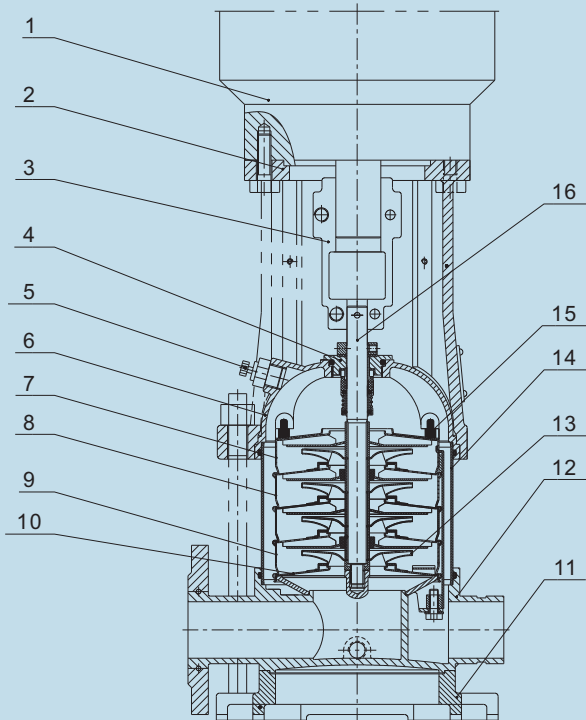
Material list
KQDP/Q40-8、40-10、50-12

No.	Name	Material	AISI/ASTM
1	Motor		
2	Support	Cast iron	ASTM25B
3	Clamped coupling	Powder metallurgy /ductile iron	
4	Modular mechanical seals	SIC/C/FPM	
5	Deflation valve	Stainless steel	AISI304
7	Discharge middle-stage	Stainless steel	AISI304
8	Middle-stage	Stainless steel	AISI304
9	Bearing middle-stage	Stainless steel	AISI304
10	Inflow middle-stage	Stainless steel	AISI304
13	Impeller	Stainless steel	AISI304
14	Outer shell	Stainless steel	AISI304
15	Elastic ring	Stainless steel	
16	Shaft	Stainless steel	AISI304
KQDP			
12	Inflow discharge stage	Cast iron	ASTM25B
KQDQ			
6	Pump cover	Stainless steel	AISI304
11	Baseboard	Cast iron	ASTM25B
12	Inflow discharge stage	Stainless steel	AISI304

Structure chart
KQDP50-15、50-16、50-20



KQDQ50-15、50-16、50-20

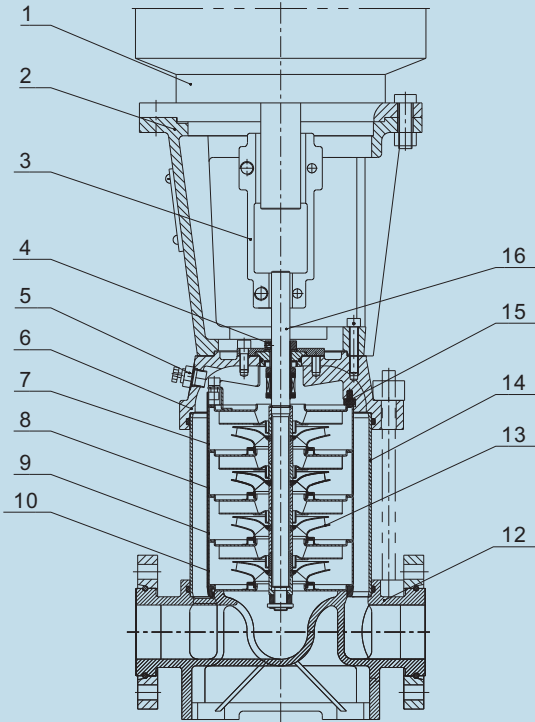


Materiallist

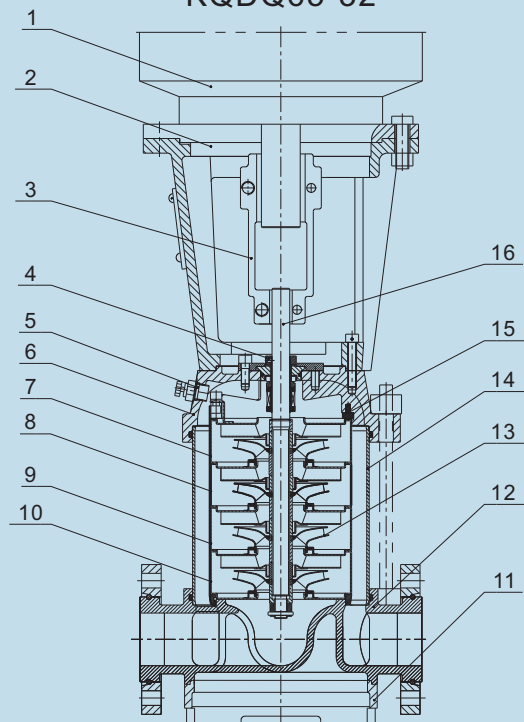
KQDP/Q50-15、50-16、50-20

No.	Name	Material	AISI/ASTM
1	Motor		
2	Support	Cast iron	ASTM25B
3	Clamped coupling	Powder metallurgy	
4	Modular mechanical seals	SIC/C/FPM	
5	Deflation valve	Stainless steel	AISI304
7	Discharge middle-stage	Stainless steel	AISI304
8	Middle-stage	Stainless steel	AISI304
9	Bearing middle-stage	Stainless steel	AISI304
10	Inflow middle-stage	Stainless steel	AISI304
13	Impeller	Stainless steel	AISI304
14	Outer shell	Stainless steel	AISI304
15	Elastic ring	Stainless steel	
16	Shaft	Stainless steel	AISI304
KQDP			
12	Inflow discharge stage	Cast iron	ASTM25B
KQDQ			
6	Pump cover	Stainless steel	AISI304
11	Baseboard	Cast iron	ASTM25B
12	Inflow discharge stage	Stainless steel	AISI304

Structure chart
KQDP65-32



KQDQ65-32



Materiallist
KQDP/Q65-32

No.	Name	Material	AISI/ASTM
1	Motor		
2	Support	Cast iron	ASTM25B
3	Clamped coupling	Ductile iron	
4	Modular mechanical seals	SIC/C/FPM	
5	Deflation valve	Stainless steel	AISI304
7	Discharge middle-stage	Stainless steel	AISI304
8	Middle-stage	Stainless steel	AISI304
9	Bearing middle-stage	Stainless steel	AISI304
10	Inflow middle-stage	Stainless steel	AISI304
13	Impeller	Stainless steel	AISI304
14	Outer shell	Stainless steel	AISI304
15	Elastic ring	Stainless steel	
16	Shaft	Stainless steel	AISI304
KQDP			
6	Pump cover	Cast iron	ASTM25B
12	Inflow discharge stage	Cast iron	ASTM25B
KQDQ			
6	Pump cover	Stainless steel	AISI304
11	Baseboard	Cast iron	ASTM25B
12	Inflow discharge stage	Stainless steel	AISI304